

METAL INSERT

MATERIAL	SURFACE TREATMENT
EPDM SOLID - 452	HARDNESS - 75 +/- 5 DEG
EPDM SPONGE - 606	SP. GRAVITY - 0.65 +/- 0.05
METAL INSERT - 25 ST	HARDNESS - 135~145 VPN

NOTE:
GRIP RANGE 1.0 - 3.0mm

GENERAL TOLERANCES ON LENGTHS

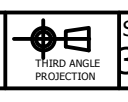
0.5 - 6 ± 0.1mm
6 - 30 ± 0.2mm
30 - 120 ± 0.3mm
120 - 400 ± 0.5mm
400 - 1000 ± 0.8mm
1000 - 2000 ± 1.2mm
2000 - 4000 ± 2.0mm

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U.F

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A.P



SCALE
3 : 1

MATERIAL
SEE TABLE

MASS
201± 5 g/m

FINISH
BLACK

Date
18/07/2017

ALL DIMS IN MM UNLESS STATED DO NOT SCALE

A3

REV	DESCRIPTION	DATE	APPROVED
2	RE-DRAWN IN CAD	22/09/2017	U.F
1	VALIDATION COMPLETE	07/08/17	A.P



50m COIL DOOR SEAL

6319-001

Edition 2	Sheet 1 / 1
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