

# Körabond HG 17



**Black primer for adhesion promoter and UV protection agent in direct glazing applications. Useful as a general purpose primer for glass, aluminium, steel and plastics**

## TECHNICAL DATA

Base	Synthetic resin, containing solvent, curing by reaction with moisture		
Colour	Black		
Density	0,95	g/cm <sup>3</sup>	
Viscosity	Liquid		

## PROCESSING

### Processing temperature

+10°C to +35°C

### Preparation

The surfaces must be clean and free from all traces of dust and grease. Application of **Körabond HG 17** can only take place once the thorough cleaning of the bonding area with **Körasolv CL 17** has been completed. Shake bottle well before application (for at least 1 min.) till the noise of the metal balls contained in the bottle can be heard. Apply product using a felt applicator. Close immediately after use as product evaporates very quickly. Ensure that primer is tack-free dry before proceeding.

Drying time will be approx. 3 minutes. The adhesive or sealant should be applied to the primed surface within 24 hours of application of the primer to ensure maximum adhesion.

Users are advised to confirm suitability of the products through their own tests.

## SPECIAL NOTES

### Storage

Can be stored for 12 months in its original packing at +5° to +25°C.

The product is flammable. Keep away from heat sources, store in a dry and well-ventilated area in its original packaging. Keep out of the reach of children.

## SAFETY

Please read our Safety-Data-Sheet and the labels of each product before use.

Pay particular attention to the directions given in the Dangerous Substance Regulations.

Make sure the safety data sheet is readily available as it gives valuable information regarding the safe usage and disposal of the product and what to do in the event of an accident involving the product.

## PACKAGING UNITS

250 ml bottle (carton à 12 pcs.)

**For safety related data please refer to the safety data sheet!**

**Please note:** All given data are based on careful examination in our laboratories and our past practical experience. These are non-binding indications. Given the high number of materials appearing on the market and the different methods of use which are beyond our influence and control, we naturally cannot accept any responsibility for the results of your work, also with regard to third party patent rights. We recommend that sufficiently thorough tests be carried out to ascertain whether the product described will meet the requirements of your particular case. Please also note our Terms of Sale, Delivery and Payment. This product information replaces all previous issues.



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